



Bi	CHANGED DESIGN AFTER RPT	05/01
	FUNCTION TEST CASE TP-0412 645-10	

ORIGINAL

Date: Thursday, 14/08/2008 10:54:38 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FWD BLADE FOLD ASSEMBLY

Job Number: 41237

Part Number: PB674300101

Job Number:



Seq. #:

Machine Or Operation:

Description :

41.0

30345T24

LANYARDS



Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s)

LANYARDS

batch:

M18351

✓

AS 08/08/15 (X3)

42.0

240107

SPRING SLOTTED PIN



Comment: Qty.: 8.0000 Each(s)/Unit Total: 24.0000 Each(s)

SPRING SLOTTED PIN

batch:

M102940

✓

AS 08/08/15 (X3)

43.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Assemble as per dwg and use 242 threadlock A/R shown on dwg PB67-43001 page 2

242 THREADLOCK batch: M107045

PL 08-08-25

(X3)

44.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/08/26 (X3)

45.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

39952

46.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/27

Job Completion



MF 08/08/26

Date: Thursday, 14/08/2008 10:54:38 AM
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Drawing Name: FWD BLADE FOLD ASSEMBLY

Job Number: 41237

Part Number: PB674300101

Job Number:



Seq. #:

Machine Or Operation:

Description :

34.0

AN620A

Bolt



✓



Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s)

Bolt

batch:

104547

AS 08/08/15 (X3)

35.0

AN813A

BOLT



✓



Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s)

BOLT

batch:

18180

AS 08/08/15 (X3)

36.0

BSP43

RIVET



✓



Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)

RIVET

batch:

17890

AS 08/08/15 (X3)

37.0

CR3213405

cherry rivet



✓



Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s)

cherry rivet

batch:

104214

AS 08/08/15 (X3)

38.0

MS17984C408

PIN, QUICK RELEASE



Batch unknown

due to w/o switch, last 3.

Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s)

PIN, QUICK RELEASE

batch:

M108980

✓

AS 08/08/15 (X3)

39.0

MS17984C418

PIN, QUICK RELEASE



✓



Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s)

PIN, QUICK RELEASE

batch:

106277

AS 08/08/15 (X3)

40.0

30345T22

8" LANYARD



✓



Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s)

8" LANYARD

batch:

M102812 x 2 M17828 x 4

AS 08/08/15 (X3)

Date: Thursday, 14/08/2008 10:54:38 AM
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Drawing Name: FWD BLADE FOLD ASSEMBLY

Job Number: 41237

Part Number: PB674300101

Job Number:



Seq. #:

Machine Or Operation:

Description :

27.0

NAS1149F0632P

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total: 24.0000 Each(s)

WASHER

batch:

108057

NS 08/08/14 (X3)

28.0

NAS1149F0832P

WASHER



Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)

WASHER

batch:

108057

NS 08/08/14 (X3)

29.0

AN960JD6

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s)

Washer

batch:

6085

NS 08/08/14 (X3)

30.0

AN410A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s)

Bolt

batch:

105442

NS 08/08/15 (X3)

31.0

AN413A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s)

Bolt

batch:

M107959

NS 08/08/15 (X3)

32.0

AN416A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)

Bolt

batch:

19278

NS 08/08/15 (X3)

33.0

AN611A

BOLT



Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s)

BOLT

batch:

105558

NS 08/08/15 (X3)

Date: Thursday, 14/08/2008 10:54:38 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FWD BLADE FOLD ASSEMBLY

Job Number: 41237

Part Number: PB674300101

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

MS21042L4

Nut



Comment: Qty.: 10.0000 Each(s)/Unit Total: 30.0000 Each(s) •

Nut

batch: 108488

AS 08/08/14 (X3)

21.0

MS21042L6

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)

Nut

batch: 105077

AS 08/08/14 (X3)

22.0

MS518596

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total: 24.0000 Each(s)

WASHER

batch: M106277

AS 08/08/14 (X3)

23.0

MS518598

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total: 24.0000 Each(s)

WASHER

batch: 18854

AS 08/08/14 (X3)

24.0

NAS43DD368

SPACER



Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s)

SPACER

batch: 102850 X3 M108473 X3.

AS 08/08/14 (X3)

25.0

NAS1149F0316P

WASHER



Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)

WASHER

batch: 106242

AS 08/08/14 (X3)

26.0

NAS1149F0432P

Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total: 48.0000 Each(s)

Washer

batch: 106057

AS 08/08/14 (X3)

Date: Thursday, 14/08/2008 10:54:37 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FWD BLADE FOLD ASSEMBLY

Job Number: 41237

Part Number: PB674300101

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

D34473

Square Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s)

Square Spacer

batch:

24416

AS 08/08/14 (X3)

14.0

D34479

Swing Arm



Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s)

Swing Arm

batch:

39965

AS 08/08/14 (X3)

15.0

D3445041

Belt Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

Belt Assembly

batch:

B24248 x1 B39966 x2

AS 08/08/14 (X3)

16.0

086004

Inventory



Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s)

Inventory

batch:

17850

AS 08/08/14 (X3)

17.0

MS27039104

Inventory



Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s)

Inventory

batch:

M18431

AS 08/08/14 (X3)

18.0

MS27039123

SCREW



Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s)

SCREW

batch:

18057

AS 08/08/14 (X3)

19.0

MS21042L3

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s)

Nut

batch:

107665

AS 08/08/14 (X3)

Date: Thursday, 14/08/2008 10:54:37 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FWD BLADE FOLD ASSEMBLY

Job Number: 41237

Part Number: PB674300101

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	PB674300145	Longitudinal Support Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)
Longitudinal Support Assembly
batch: 41017

me 08-08-26

7.0	PB674300151	Long T-Handle Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)
Long T-Handle Assembly
batch: B40770

me 08-08-25

8.0	PB6743001261	Lever Arm
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s)
Lever Arm
batch: B40054 x2, 41411 x4

me 08-08-25

9.0	PB6743001265	Bushing
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)
Bushing
batch: B40056

me 08-08-25

10.0	PB6743001299	Bushing
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s)
Bushing
batch: B40062

me 08-08-25

11.0	D3451043	Handle and Lock-Down Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)
Handle and Lock-Down Assembly
batch: B41064

No Qty 08-08-25

12.0	D3451047	Handle and Lock-Down Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)
Handle and Lock-Down Assembly
batch: B41063

No Qty 08-08-25

Date: Thursday, 14/08/2008 10:54:37 AM
User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: FWD BLADE FOLD ASSEMBLY
Job Number	: 41237		
Estimate Number	: 13531		
P.O. Number	:	Part Number	: PB674300101
This Issue	: 14/08/2008 S.O. No. :	Drawing Number	: B6743001 P.1, 2
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	:	Material	:
Written By	:	Due Date	: 18/08/2008 Qty: 3 Um: Each
Checked & Approved By	: <u>mf 08-08-24</u>		
Comment	: Est Rev:A 08-07-30 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PB674300107	Fwd Blade Fold Assembly Weldment
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)
Fwd Blade Fold Assembly Weldment
batch: 340771

08-08-25 3

2.0	PB674300115	Fwf Adjustable Blade Support Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)
Fwf Adjustable Blade Support Assembly
batch: 340608

08-08-25 3

3.0	PB674300111	Fwf Adjustable Blade Support Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)
Fwf Adjustable Blade Support Assembly
batch: 340606

08-08-25 3

4.0	PB674300121	PB67-43001-21
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)
PB67-43001-21
batch: 41292 36953

mf 08-08-24

5.0	PB674300123	PB67-43001-23
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)
PB67-43001-23
batch: 41293 36259

mf 08-08-24